



TECHNICAL DATA SHEET

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MIL-P-23377F TYI Cl.I
EPOXY POLYAMIDE PRIMER

PRODUCT DESCRIPTION:

A two-component epoxy-polyamide, clear primer for spray and brush applications. Suitable for use as a primer for aliphatic polyurethane topcoats. Furnished in a packaged kit and suitable for use under air pollution regulations. Formulated for the protection against solvents and chemicals on interior and exterior surfaces.

TYPICAL PROPERTIES:

- (1). **COLORS**..... Clear
- (2). **SHELF LIFE**..... 1 Year From Date of Mfg
- (3). **DRYING TIME:**
 - Set-To-Touch..... Within 15 - 20 minutes
 - Dry Hard..... Within 6 Hours
- (4). **POT LIFE**..... 8 hours
- (5). **Gloss Values**..... 20 maximum

APPLICATION AND REDUCTION:

Each of the two components should be thoroughly mixed separately . Component B is then slowly poured into Component A with constant stirring until a one-to-one ratio is achieved. Mix components into the Comp.A can and the Comp.B can to intermix both components. Mix thoroughly and allow to stand one hour before using. Thin with MIL-T-81772B TY.II if necessary. Apply a mist coat and allow to dry 30 minutes. Apply a second coat to a total dry film thickness of 1.4 to 1.8 mils.